



small hole drilling: Taper tools, 12° taper







Small hole Drilling

H22 (7/8")
Taper tools, 12° taper

Small hole
drilling

Button bit



Dimensions D		Flushing hole (mm)		Buttons (mm)		Angle	Class	Part no.
mm	in	Front No size	Gauge No size	Front No size	Gauge No size			
32	1 1/4	2×4	1×4	2×7	5×7	40°	–	30322207-12
33	1 5/16	2×4	1×4	2×7	5×7	40°	–	30332207-12
35	1 3/8	2×4	1×5	2×7	5×7	40°	–	30352207-12
36	1 13/32	2×4.5	1×5	2×7	5×8	40°	–	30362207-12
38	1 1/2	2×4.5	1×5	2×8	5×8	40°	–	30382207-12
40	1 9/16	2×5	1×5	2×8	5×8	40°	–	30402207-12

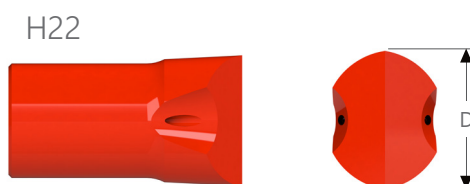


32	1 1/4	2×4.5	1×4.5	2×7	6×7	15°, 35°	–	30322208-12
34	1 11/32	2×4.5	1×4.5	2×7	6×7	15°, 35°	–	30342208-12
38	1 1/2	2×5	1×5	2×8	6×8	15°, 35°	–	30382208-12
45	1 3/4	2×5.5	2×4	2×8	6×9	15°, 35°	–	30452208-12

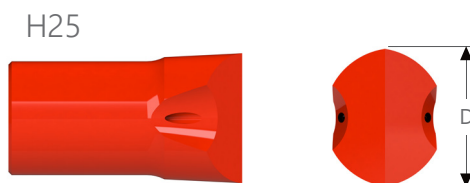


36	1 13/32	2×4.5	1×5	2×7	5×8	35°	–	30362507-12
38	1 1/2	2×4.5	1×5	2×8	5×8	35°	–	30382507-12
41	1 9/16	2×5	1×5	2×7	5×9	35°	–	30412507-12
43	1 11/16	2×5	1×5	2×8	5×9	35°	–	30432507-12

Chisel bit



30	1 3/16	–	2×5	–	–	–	–	313022-12
32	1 1/4	–	2×5	–	–	–	–	313222-12
34	1 11/32	–	2×5	–	–	–	–	313422-12
36	1 27/64	–	2×5	–	–	–	–	313622-12
38	1 1/2	–	2×5.5	–	–	–	–	313822-12
40	1 37/64	–	2×5.5	–	–	–	–	314022-12



30	1 3/16	–	2×5	–	–	–	–	313025-12
32	1 1/4	–	2×5	–	–	–	–	313225-12
34	1 11/32	–	2×5	–	–	–	–	313425-12
36	1 27/64	–	2×5	–	–	–	–	313625-12
38	1 1/2	–	2×5.5	–	–	–	–	313825-12
40	1 37/64	–	2×5.5	–	–	–	–	314025-12

H22 (7/8")

Taper tools, 12° taper

Drill rod

Hex shank 22 * 108 mm



Dimensions L			Dimensions D		Part no.
mm	ft	in	mm	in	
610	2	–	22	7/8	10220612
1220	4	–	22	7/8	10221212
1830	6	–	22	7/8	10221812
2000	6	7	22	7/8	10222012
2440	8	–	22	7/8	10222412
3050	10	–	22	7/8	10223012
3200	10	6	22	7/8	10223212
3660	12	–	22	7/8	10223612

Small hole drilling

Weight table & Index

Part no.	Weight (kg)	Page no.
313022-12	0.20	1
313025-12	0.21	
313222-12	0.21	
313225-12	0.22	
313422-12	0.22	
313425-12	0.23	
313622-12	0.23	
313625-12	0.24	
313822-12	0.24	
313825-12	0.25	
314022-12	0.25	
314025-12	0.26	
30322207-12	0.20	
30322208-12	0.21	
30332207-12	0.22	
30342208-12	0.25	
30352207-12	0.25	
30362207-12	0.27	
30362507-12	0.28	
30382207-12	0.28	
30382208-12	0.29	
30382507-12	0.30	
30402207-12	0.30	
30412507-12	0.33	
30432507-12	0.43	
30452208-12	0.48	
10220612	2.20	2
10221212	4.00	
10221812	5.90	
10222012	6.40	
10222412	7.70	
10223012	9.60	
10223212	10.00	
10223612	11.40	