



Bench & Long Hole Drilling: ST68 (2 3/4")



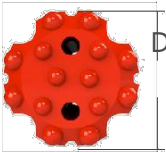
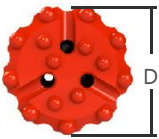
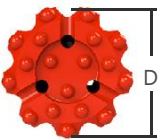
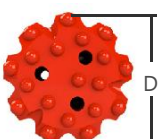




Bench & long hole

# Drilling

ST68 (2 3/4")  
Thread

| Button bit                                                                                                                                                              | Dimensions D |       | Flushing hole (mm) |                  | Buttons (mm)     |                  | Angle | Class | Part no.      |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|-------|--------------------|------------------|------------------|------------------|-------|-------|---------------|
|                                                                                                                                                                         | mm           | in    | Front<br>No size   | Gauge<br>No size | Front<br>No size | Gauge<br>No size |       |       |               |
|       | 102          | 4     | 2×14               | 2×10             | 6×12             | 8×14             | 35°   | H     | 30102ST6814   |
|                                                                                                                                                                         |              |       |                    |                  |                  |                  |       |       |               |
|       | 115          | 4 1/2 | 3×13               | –                | 7×14             | 9×16             | 35°   | H     | 30115ST68F16  |
|                                                                                                                                                                         | 127          | 5     | 3×14               | –                | 10×14            | 9×16             | 35°   | H     | 30127ST68F19  |
|     | 115          | 4 1/2 | 3×13               | 2×9              | 6×14             | 9×16             | 35°   | H     | 30115ST6815DR |
|                                                                                                                                                                         | 127          | 5     | 3×14               | 2×9              | 9×14             | 9×16             | 35°   | H     | 30127ST6818DR |
|   | 115          | 4 1/2 | 3×13               | –                | 6×14             | 9×16             | 35°   | H     | 30115ST6815R  |
|                                                                                                                                                                         | 127          | 5     | 3×14               | –                | 10×14            | 9×16             | 35°   | H     | 30127ST6819R  |

