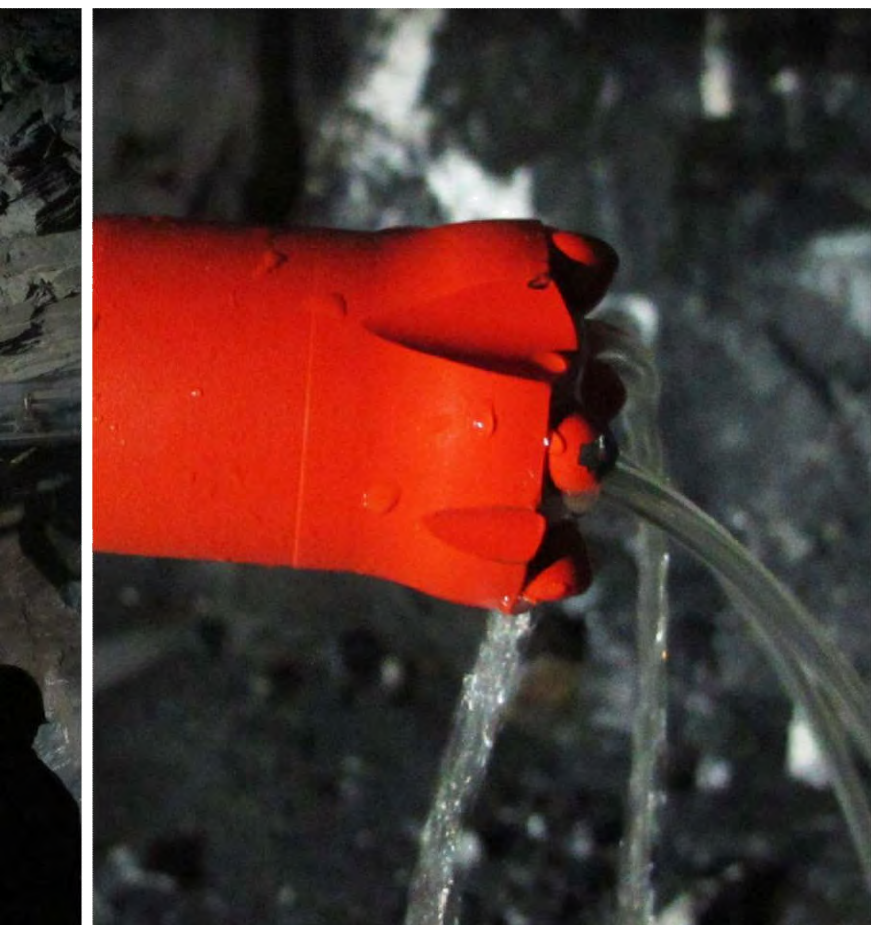




Drifting & Tunneling: R25 (1")







Drifting & tunneling

R25 (1")
Thread

Button bit		Dimensions D		Flushing hole (mm)		Buttons (mm)		Angle	Class	Part no.
		mm	in	Front No size	Gauge No size	Front No size	Gauge No size			
		33	1 5/16	1×5	1×5	2×7	5×7	30°	H	3033R2507
		35	1 3/8	1×5	1×5	2×7	5×8	30°	H	3035R2507
		38	1 1/2	1×5	2×5	2×7	5×9	30°	H	3038R2507
		41	1 5/8	1×5	2×5	2×8	5×9	30°	H	3041R2507
		43	1 11/16	1×5	2×5	2×8	5×10	30°	H	3043R2507
		45	1 3/4	1×5.5	2×5.5	2×9	5×11	30°	H	3045R2507
		33	1 5/16	2×4.5	2×4.5	2×7	6×7	30°	S	3033R2508
		41	1 5/8	2×5.5	2×5	2×8	6×9	30°	S	3041R2508
		38	1 1/2	2×5	2×5	2×8	6×8	30°	S	3038R25F08
		43	1 11/16	3×5	–	3×8	6×9	30°	M	3043R2509
		45	1 3/4	3×5	1×5	3×8	6×10	30°	M	3045R2509
Reaming tools										
Pilot bit 6° taper										
		40	1 37/64	2×5	2×5.5	2×8	4×9	30°	–	3040R2506KP
Reaming bit 6° taper										
		76	3	–	–	–	8×11	35°	–	3076R2508KR

R25 (1") Thread

Drill rod

Shank rod with hex 22 * 108 with thread R25



Dimensions					Part no.
L			D		
mm	ft	in	mm	in	
250	–	10	22	7/8	1022R2502
1500	4	11	22	7/8	1022R2515
2400	7	10	22	7/8	1022R2524
3200	10	6	22	7/8	1022R2532
4000	13	1	22	7/8	1022R2540

Shank rod with hex 25 * 108 with thread R25



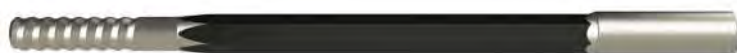
250	–	10	25	1	1025R2502
1500	4	11	25	1	1025R2515
2400	7	10	25	1	1025R2524
3200	10	6	25	1	1025R2532

Hex rod 25 with threads R25/R25



2200	7	2	25	1	2125R2522
2475	8	2	25	1	2125R2524
2600	8	6	25	1	2125R2526
2800	9	2	25	1	2125R2528
3100	10	2	25	1	2125R2531

Hex rod 25 with threads R25/R25 (MF)



1525	5	–	25	1	2125R25MF15
1830	6	–	25	1	2125R25MF18

Coupling

R25-R25



L (mm)	Dimensions D		Part no.
	mm	in	
140	34	1 11/32	MX-R253414

Crossover coupling R25-R32



175	45	1 3/4	MX-R25R324517
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Weight table & Index

Part no.	Weight (kg)	Page no.
3033R2507	0.40	4
3033R2508	0.40	
3035R2507	0.45	
3038R2507	0.49	
3041R2507	0.55	
3041R2508	0.55	
3043R2507	0.50	
3045R2507	0.75	
3043R2509	0.75	
3045R2509	0.80	
3038R25F08	0.49	
3040R2506KP	1.90	
3076R2508KR	0.95	
1022R2502	1.20	5
1022R2515	5.70	
1022R2524	8.00	
1022R2532	10.40	
1022R2540	13.00	
1025R2502	1.20	
1025R2515	5.70	
1025R2524	9.30	
1025R2532	11.50	
2125R2522	8.80	
2125R2524	10.20	
2125R2526	10.70	
2125R2528	11.20	
2125R2531	12.70	
2125R25MF15	5.00	
2125R25MF18	5.50	
MX-R253414	1.00	
MX-R25R324517	1.50	